WATER FLOOD ANALYSIS TO PREDICT ADDITIONAL OF OIL RECOVERY FROM OIL RESERVOIR

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ABSTRACT

Water injection, the most widespread secondary method of oil recovery, is a pattern flooding when water is injected over the entire oil bearing area of the reservoir.

The main reason why this method is so widely used is the high recovery achieved when water is the displacing agent both in the case of a natural water drive and when water is injected into reservoir artificially. However, if the flooding operation is carried out carelessly, the result may be entirely negative or wasteful operation.

One of the primary objectives of water flood analysis is to predict additional oil recovery obtained by water flooding from oil reservoirs.

This paper presents a practical use of water flood method for formation evaluation of reservoir hydrocarbon and provides information that will be of practical value to geologists and engineers involved in the interpretation of water flood data; these then become the reference for an economic projection of the profitability of the water-flood.

I. INTRODUCTION

Waterflood is the application of artificial techniques to increase the proportion of oil that can be extracted from a crude oil reservoir, beyond the amount that flows naturally or is pumped to the surface through producing wells. Oil production from reservoirs by natural (primary) drive mechanisms is often an inefficient process which may leave considerably more "residual" oil trapped behind the reservoirs than can be produced.

The objective of water flood analysis is to predict the performance of reservoir under water flooding as a secondary recovery method. In a water-drive displacement mechanism, three principle factors control the proportion of reservoir hydrocarbons remaining at depletion.

A. Contact Factor

The contact factor of a reservoir is an expression of the amount of the reservoir that bypassed by the displacing water, for various physical reasons. If the reservoir contains sizeable zones of shale or silt, faults, extreme permeability variations or tight zones, the contact factor will be poor.

B. Sweep Efficiency

The mobility of fluids in a reservoir controls the sweep efficiency (mobility is the permeability of a rock to a fluid, divided by the fluid's viscosity).

Sweep efficiency is usually determined as a function of the ratio of water mobility to oil mobility, and can be improved in an oil reservoir either by raising the water viscosity by using chemicals or by lowering the oil viscosity by thermal techniques.

C. Displacement Efficiency

This is the pore system of the reservoir that principally governs displacement efficiency; the productions controlled by the degree of pore interconnection, the size of the pore throats, the fluid and rock interfacial tensions, and the resulting pressure required to move the various phases (gas, oil, and water) through the system.

Direct dynamic displacement has generally been a standard laboratory technique for waterflooding of core samples. In particular this method expresses the characteristics of water injection into a permeable medium where oil is the displaced phase.

II. ANALYSIS METHODS

The oil displacement efficiency of a water flood in the field can be predicted from the water-oil relative permeability characteristics and the water and oil viscosities.

The established procedure is to construct a plot of fractional flow of water versus water saturation. Ignoring capillary pressure effects, fractional flow equation is as follows:

$$f_W = \frac{1 - \frac{k}{Ut} \frac{kro}{\mu o} (g.d\rho.sin\,\alpha d)}{1 + \frac{uw}{\mu o} \frac{kro}{krw}} \dots \dots \dots (1)$$

Where:

fw = fraction of water in the flowing stream passing any point in the rock (i.e watercut)

k = formation permeability

kro = relative permeability to oil

krw = relative permeability to water

Ut = total fluid velocity

μο = oil viscosity

 $\mu w = \text{water viscosity}$

g = acceleration due to gravity

dp = water-oil density difference

 αd = angle of formation dip to the horizontal

In so called practical units, the equation becomes:

$$f_W = \frac{1 - 0.00488 \frac{k.kro}{\mu o} \frac{A}{qt} (d\rho .sin \alpha d)}{1 + \frac{uw}{\mu o} \frac{kro}{krw}} \dots (2)$$

Where permeability is in mD; viscosity in cp; area (A) in sq.ft; qt (flow rate) in BPD; and density difference in gm/cc.

In this paper three methods of water flood analysis will be discussed, namely Buckley-Leverett, Dykstra-Parson and Stiles methods.

A. Buckley-Leverett Method

This method is based on the equation Fractional Flow Formula in horizontal reservoir and simplified as follows:

$$fw = \frac{1}{1 + \frac{uw}{\mu o} \frac{kro}{krw}}.$$
 (3)

Calculation procedures of prediction are as follows:

- a. Define oil-water relative permeability data, fluid properties and the relation between fw versus Sw, then plot fw against Sw on cartesian coordinate paper.
- b. Draw the tangent line to fractional flow curve, this gives the Sw value of the flood front at breakthrough point.
- c. Calculate analytically the rate change in the fractional flow (fw'), as a function of the change in the flood front Sw.

$$fw' = dfw/dSw = fw/Sw$$
 (4)

The range Sw value are as follows:

$$Swsz \le Sw \le (1 - Sor) \dots (5)$$

d. Calculate water-oil production ratio (WOR), for each of Sw point as follows:

$$WOR = Bo / (1/fw) - 1 \dots (6)$$

Then calculate the PV of cumulative injected water (Oi)

$$Qi = 1 / (dfw/dSw)_{sw}(7)$$

e. Average water saturation (Sw), can be determined using Welge equation.

f. Calculate the Recovery Factor using equation :

$$R.F = \frac{(Sw - Swi)}{(1 - Swi)} \times (Boi/Bo) \dots (9)$$
where: $Swi - Swi$

where: Swi = Swc

- g. Then plot WOR versus R.F on cartesian coordinate paper.
- h. Organize steps (c) through (g), hence for the particular value WOR of 49 or water cut of 98 %, then define recovery factor.

B. Dykstra-Parson Method

Dykstra-Parson method is applied as the second approach in water flood analysis. In this method, the water flood recovery is considered to be influenced by mobility ratio and permeability variation. The mobility ratio (M) is estimated using the equation:

$$M = (Krw/\mu w) x (\mu o/Kro) \dots (10)$$

where:

Kro = oil relative permeability at Swc

Krw = water relative permeability Sor

 $\mu o = \text{oil viscosity at current pressure}$

μw = water viscosity

The permeability distribution was defined from core sample data.

The permeability variation (V) is estimated with the following equation:

where:

K = average permeability

 $\overline{K_1}$ = permeability of 84 % probability

Using a mobility ratio and a permeability variation, the fractional oil recovery at producing water oil ratio of 1, 5, 25 and 100 can be estimated. The graphical technique for this method generated by Johnson are shown in Figure 6 through 9.

The calculated water flood recovery is the plotted vs WOR.

By applying a WOR of 49 or a water cut of 98 % corresponding to a cumulative oil production, the calculation is performed as follows:

 Arrange all permeability data in descending order, then develop cumulative frequency distribution.
 Plot the cumulative probability values versus log of permeability on probability paper and draw the straight line through the data points. Then, calculate permeability variation (V) using values from the straight line.

$$V = \frac{K_{50} - K_{84.1}}{K_{50}}....(12)$$

where:

K50 = The median permeability with 50 % of the permeability values being greater than or equal to it, md.

K_{84.1}= The permeability with 84.1 % of the permeability values being greater than or equal to it, md.

b. Calculate the mobility ratio (M) using equation :

$$M = (Krw/\mu w) x (\mu o/Kro)$$

where relative permeability to oil and water are obtained for a specified Sw from water-oil relative permeability vs Sw.

- c. Correlation of permeability variance (V) data versus mobility ratio (M), generated by Johnson for different WOR value of 1, 5, 25, and 100 as shown in Figure 6 through Figure 9 are used to estimate the recovery factor (R). Hence for a particular value of V and M, recovery factor then can be obtained.
- d. Then plot recovery factor (RF), versus water oil ratio (WOR), on cartesian coordinate paper.
- e. Hence, using the above curve for a particular WOR value or water cut, the recovery factor can be determined.

C. Stiles Method

In Stiles method, an oil reservoir is visualized as a layered reservoir, with each layer having a different permeability. With the exception of the permeability of the rock and the fluid properties are considered to be the same for all layers. It also considers the influence of permeability distribution.

In Stiles method, the expected maximum water flood recovery is expressed as:

$$R = \frac{(Soi - Sor)}{Soi} \times \frac{Boi}{Bo} \dots (13)$$

where:

R = maximum water flood recovery

Soi = initial oil saturation

Sor = residual oil saturation

Boi = initial oil volume factor

Bo = current oil volume factor

Calculation procedures are as follows:

- a. Develop capacity distribution of permeability, then plot the cumulative capacity versus cumulative thickness, then generate the parameter of dimensionless permeability.
- Plot the dimensionless permeability versus cumulative thickness.
- Using the dimensionless permeability and cumulative capacity generate the Recovery Factor.
- Water cut is developed from cumulative capacity and mobility ratio.

Define
$$A = Krw/Kro x \mu o/\mu w x Bo \dots (14)$$

Where: Kro at Swc and Krw at Sor

Use the "A" parameter to determine the water cut.

Plot Water Cut against Recovery Factor.
 Maximum water flood oil recovery is defined using the equation as,

III. CASE STUDY OF WATER FLOOD ANALYSIS

Water flood analysis in this study was performed on the clastic carbonate reservoir, having original oil in place of 70.3 MMSTB. Primary oil recovery estimation performed by decline curve analysis was 24.2 % of OOIP, corresponding to an ultimate oil recovery of about 17.01 MMSTB. The equifer size was calculated to be 49 times the oil volumes.

A. Application of Buckley-Leverett Method

Calculation steps of prediction are as follows:

a. Using oil-water relative permeability data, fluid properties and the relation between tabulated fw

versus Sw as presented in Table 1 and KwKo relative permeability data in Figure 1, then plot fw vs Sw on cartesian coordinate paper, presented in Figure 2.

- b. Draw the tangent line to fractional flow curve as indicated in Figure 3, this gives the water saturation value of the flood front at breakthrough.
- c. Calculate analytically the rate change in the fractional flow, fw', as a function of the change in the flood front water saturation.

$$fw' = dfw/dSw = fw/Sw$$

The range value are as follows:

$$Swsz \leq Sw \leq (1 - Sor)$$

where
$$Swsz = 0.411$$

d. Calculate water-oil production ratio (WOR) for each of Sw point as follows:

$$WOR = Bo/(1/fw) - 1$$

e. Then calculate the PV of cumulative injected water (Qi)

$$Qi = 1 / (dfw/dSw)_{sw}$$

f. Average water saturation Sw, can be determined using Welge equation.

$$\overline{Sw} = Sw + (Oix fo)$$

Where
$$fo = (1 - Sw)$$

g. Calculate the Recovery Factor using equation :

$$R.F = \frac{(Sw - Swi)}{(1 - Swi)} \times (Boi/Bo)$$

where: Swi = Swc

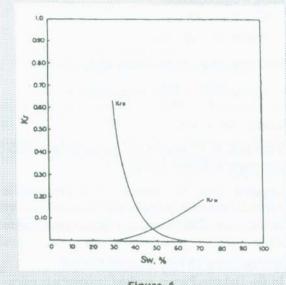
- Then plot WOR against R.F on cartesian coordinate paper as shown in Figure 4.
- Organize steps (c) through (g) as presented in Table 2, hence for the particular value WOR of 49 or water cut of 98 % recovery factor then equal to 43.25 %

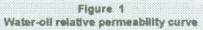
B. Application of Dykstra-Parson Method

In the Dykstra-Parson method, recovery is calculated by taking into consideration the permeability variation of the layer and the mobility ratio.

Table 1
Water-oil relative permeability data with fw and Sw relationship

Sw	Kro	Krw	Kro/Krw	μW/μο	fw
0.300	0.6350	0.000		0.123	0.0000
0.342	0.3620	0.0078	46.4103	0.123	0.1491
0.384	0.2032	0.0194	10.4742	0.123	0.4370
0.426	0.1162	0.0341	3.4076	0.123	0.7047
0.468	0.0641	0.0519	1.2351	0.123	0.8681
0.510	0.0362	0.0725	0.4993	0.123	0.9421
0.552	0.0197	0.0954	0.2065	0.123	0.9752
0.594	0.0108	0.1190	0.0908	0.123	0.9890
0.636	0.0043	0.1437	0.0299	0.123	0.9963
0.678	0.0005	0.1705	0.0029	0.123	0.9996
0.720	0.0000	0.1960	0.0000	0.123	1,0000





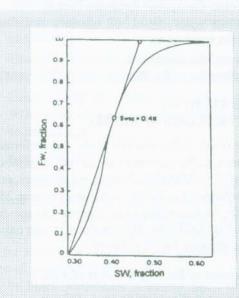


Figure 2
Fw and Sw relationship

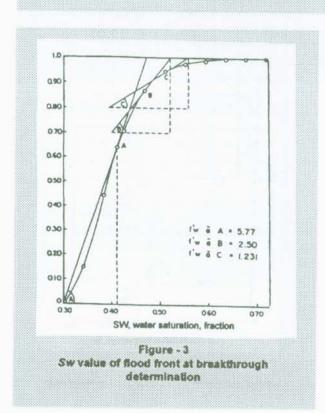
Table 2
Water flood displacement performance

Sw	fw	dfw/dsw	QI	Sw	Sw-Swi	WOR	R.F
0.411	0.6400	5.7700	0.170	0.472	0.172	1.98	24.38
0.468	0.8681	2.5000	0.400	0.521	0.221	7.33	31.32
0.510	0.9421	1.2310	0.812	0.557	0.257	18.13	36.42
0.552	0.9752	0.5250	1.915	0.599	0.229	43.81	42.37
0.594	0.9890	0.2558	3.909	0.637	0.337	100.6	47.76
0.636	0.9963	0.1056	9.470	(.671	0.371	299.9	52.58
0.678	0.9996	0.0400	25.000	0.688	0.338	2784	54.99
0.720	1.0000	0.0114	87.720	0.720	0.420	44.	59 52

Notes: WOR = Bo/ (1/fw) -1)

Boi = 1.1051 Bo = 1.1140 $R.F. = (Sw-Swi) / (1-Swi) \times (Boi/Bo)$

Sw = Swc = 0.30



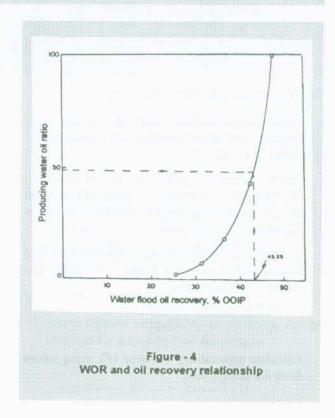


Table 3 Frequency distribution of permeability calculation

Permeability Range (MD)	Average Perm. (K)	Frequency	Freq. Fract. (F)	Cum. Freg. (fract)	I-Cum. Freg. (fract)
0.31 - 0.63	0.52	14	0.0660	0.0660	0.9340
0.63 - 1.25	0.91	46	0.2170	0.2838	0.7170
1.25 - 2.50	1.73	43	0.2028	0,4858	0.5142
2.50 - 5.00	3.43	31	0.1462	0.6321	0.3673
5.00 - 10.0	6,55	30	0.1415	0.7736	0.2264
10.0 - 20.0	13.17	24	0.1132	0.8868	0.1132
20.0 - 40.0	26.22	15	0.0707	0.9575	0.0425
40.0 - 80.0	52.97	3	0.0142	0.9717	0.0283
80.0 - 160	101.91	4	0.0819	0.9906	0.0094
160 - 320	210.00	1	0.0047	0.9953	0.0047
320 - 640	480.00	0	0.0000	0.0000	0.0047
640 - 1280	699.80	1	0.0047	1.0000	0.0000
		Σ = 212			***************************************

The calculation is performed as follows:

Arrange all permeability data in descending order.
 Develop cumulative frequency distribution as presented in Table 3.

Plot the cumulative probability values versus log of permeability on probability paper and draw the straight line through the data points as shown in Figure 5.

The permeability distribution is defined from core sample data as shown in Figure 5. From this figure can be obtained that,

$$K$$
-Average $(\overline{K}) = 2.63$
 $Kj = 0.61$

Calculate permeability variation (V), using values from the straight line.

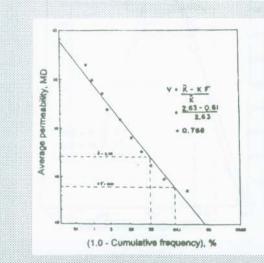
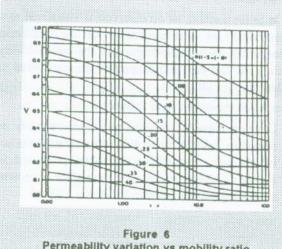


Figure 5 Average permeability vs cumulative frequency



Permeability variation vs mobility ratio for WOR of 1 (After Johnson)

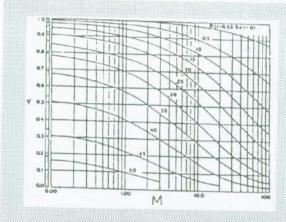
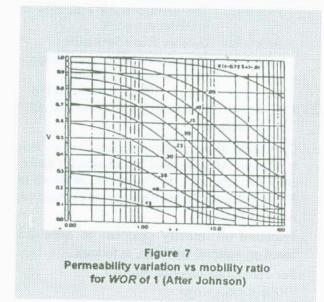


Figure 8 Permeability variation vs mobility ratio for WOR of 1 (After Johnson)

$$V = \frac{K_{50} - K_{84.1}}{K_{50}}$$
$$V = \frac{2.63 - 0.61}{2.63} = 0.768$$

b. Calculate the mobility ratio (M) using equation (10):



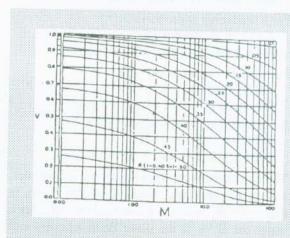


Figure 9 Permeability variation vs mobility ratio for WOR of 1 (After Johnson)

$$M = (Krw/\mu w) x (\mu o/Kro)$$

where relative permeability to oil and water are obtained for a specified Sw from Figure 1.

at
$$Sw = 0.472 - Krw = 0.0539$$

at
$$Sw = 0.30$$
 ---> $Kro = 0.635$

Sw = 0.472 The average water saturation at breakthrough point.
 Sw = 0.30 Connate Water Saturation
 μο and μw Viscosity of oil and water respectively at current pressure

 $\mu o = 2.4486 \text{ cp}, \ \mu w = 0.3013 \text{ cp}$ Then $M = (0.0539)/(0.3013) \times (2.4486)/(0.635)$ = 0.690

c. Correlation of permeability variance (V) vs mobility ratio (M), generated by Johnson for different WOR value of 1, 5, 25, and 100 as shown in Figure 6 through Figure 9 are used to estimate the recovery factor (R).

Fractional oil recovery (ER) can be calculated based on water oil ratio data, as follows:

For a producing water-oil ratio = 1.

ER (1 - Sw) = 0.0875ER = 0.0875/(1 - 0.30) = 0.1250

For a producing water-oil ratio = 5.

ER (1 - 0.72 Sw) = 0.170 $ER = 0.170/(1 - 0.72 \times 0.30) = 0.2168$

For a producing water-oil ratio = 25.

ER(1 - 0.52 Sw) = 0.265

 $ER = 0.265/(1 - 0.52 \times 0.30) = 0.3140$

For a producing water-oil ratio = 100

ER(1 - 0.40 Sw) = 0.325

 $ER = 0.325/(1 - 0.40 \times 0.30) = 0.3693$

The calculated water flood recovery is then plotted versus producing water-oil ratio as shown in Figure 10. By applying a water-oil ratio of 49 or a water cut of 98 % the water flood recovery will be 34.9 % corresponding to a cumulative oil production of 24.53 MSTB.

Hence for a particular value of V = 0.768 and M = 0.690, recovery factor then can be obtained as shown below.

- d. Then plot recovery factor (RF), versus water oil ratio (WOR), on cartesian coordinate paper as shown in Figure-10.
- e. Hence, using the above curve for a particular WOR value of 49 or water cut 98 %, the recovery factor of 34.9 % then can be determined.

C. Application of Stiles Method

In Stiles method, an oil reservoir is visualized as a layered reservoir, with each layer having a different permeability. With the exception of the permeability of the rock and the fluid properties are considered to be the same for all layers.

Calculation procedure is as follows:

a. Develop capacity distribution of permeability as shown in Table 4, then plot the cumulative capacity versus cumulative thickness, presented in Figure 11. Also generate the parameter of dimensionless permeability as tabulated in Table 5.

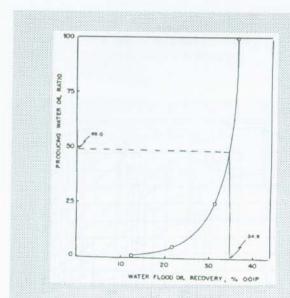


Figure - 10
WOR and recovery relationship

WOR	Interpolation value	R
1	R (1-Sw) = 0.0875	0.1250
5	R (1-0.72 Sw) = 0.170	0.2168
25	R (1-0.52 Sw) = 0.265	0.3140
100	R (1-0.40 Sw) = 0.325	0.3693

The value Sw equal to Swc = 0.30

- Plot the dimensionless permeability versus cumulative thickness as shown in Figure 11.
- c. Using the dimensionless permeability and cumulative capacity generate the Recovery Factor as shown in Table 6.
- Water cut is developed from cumulative capacity and mobility ratio.

Define
$$A = Krw/Kro x \mu o/\mu w x Bo$$

where Kro at $Swc = 0.635$
 Krw at $Sor = 0.196$

Hence
$$A = 1.233$$

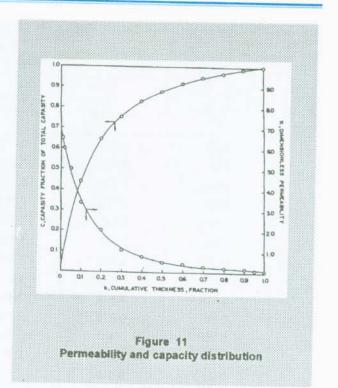
Use the "A" parameter to determine the water cut as developed in Table 5.

e. Plot water cut against Recovery Factor as shown in Figure 12.

Maximum water flood oil recovery is defined as, Recovery Maximum = (Soi - Sor)/Soi x (Boi/Bo)

$$= (0.7 - 0.284)/0.7 \times (1.1102/1.1140)$$

$$=0.59$$



Ti	able 4	
Capacity distribution	(convention	nal core data)

5 5 5	5 10 15	0.10 0.20	7.92	0.442	0.442
5		0.20			CONTROL OF THE PROPERTY OF THE
	15		3.66	0.204	0.646
E.		0.30	1.96	0.109	0.755
•	20	0.40	1.34	0.075	0.830
5	25	0.50	0.88	0.049	0.879
5	30	0.60	0.72	0.040	0.919
5	35	0.70	0.50	0.028	0.947
5	40	0.80	0.40	0.022	0.969
5	45	0.90	0.35		0.989
5	50	1.00	0.16		1,000
5 5 5		35 40 45	35 0.70 40 0.80 45 0.90 50 1.00	35 0.70 0.50 40 0.80 0.40 45 0.90 0.35	35 0.70 0.50 0.028 40 0.80 0.40 0.022 45 0.90 0.35 0.020 50 1.00 0.16 0.009

Table 5 Calculation of water out

Fract. of Cumulation h	C Capacity	C x A (A = 2.792)	C X A + (1-C)	Water cut C x A CxA+ (1-C)
0.00	0.000	0.000	1.000	0.000
0.01	0.065	0.182	1.117	0.163
0.02	0.125	0.349	1.224	0.285
0.05	0.275	0.768	1,493	0.514
0.10	0.442	1.235	1.793	0.689
0.20	0.646	1.805	2.159	0.836
0.30	0.755	2.109	2.354	0.896
0.40	0.830	2.319	2.489	0.932
0.50	0.879	2.458	2.577	0.953
0.60	0.919	2.558	2.849	0.969
0.70	0.947	2.846	2,699	0.980
0.80	0.969	2.707	2.738	0.988
0.90	0.989	2.763	2.774	0.996
0.95	0.995	2.780	2.785	0.998
1.0	1,000	2.794	2.794	1.000

Using Figure 12, for a water cut value of 98 % yield a recovery of 88.9 % Hence Recovery Factor = 88.9 x 0.59 = 0.5245 or 52.45 %

IV. DISCUSSION THE RESULTS OF ANALYSIS

The initial laboratory investigations in this study tested 10 core samples from non clastic carbonate reservoir from oil fields.

The normalized water-oil relative permeability data used in this study is shown in Figure 1. The results for the fractional flow saturation relationship are presented in Table 1 and Figure 2. Based on this relationship, the water flood displacement performance is calculated as shown in Table 2.

Using a water cut limit of 98 % or oil ratio of 49, the ultimate of water flood water recovery is 43.25 %,

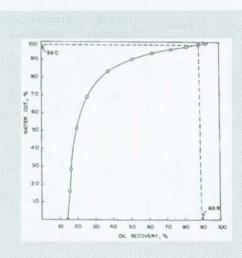


Figure 12 Water cut versus recovery

Table 6 Aster cut and recovery calcultion

Fract of Cum. thick, h	Dimenless permebility K'	Cum. Capacity C	Recovery K'H+ (1-C) K	Water cut CA CA + (1-C)
0.00	7.00	0.000	0.143	0.000
0.01	6.40	0.065	0.156	0.163
0.02	6.00	0.125	0.166	0.285
0.05	4.85	0.275	0,220	0.514
0.10	3,50	0.442	0.259	0.689
0.20	2.00	0.646	0.377	0.836
0.30	1.15	0.755	0.513	0.896
0.40	0.75	0.830	0.572	0.932
0.50	0.52	0.879	0.733	0.953
0.60	0.37	0.919	0.819	0.969
0.70	0.28	0.947	0.889	0.980
0.80	0.24	0.969	0.929	0.988
0.90	0.17	0.989	0.959	0,996
0.95	0.14	0.995	0.986	0.998
1.0	0.10	1.000	1.000	1,000

Notes: A = Krw/Kro x o/w x Bo

= $(0.196/0.635) \times (2.44686/0.3013) \times 1.1140 = 2.792$

Kro at Swc = 0.635

Krw at Sor = 0.196

o at current pressure = 2.44686 cp w at current pressure = 0.302 cp Bo at current pressure = 1.1140

equal to a cumulative oil production of 30.40 MSTB as presented in Table 7.

The most optimistic additional oil recovery resulted using the Stiles method, while the most pessimistic value was from the Dykstra-Parson method. The range of water flood recovery was between 34.9 % and 52.45 %. The range of additional recovery over primary recovery was between 10.7 % and 28.2 %.

V. CONCLUSIONS

 Based on the method applied, the ultimate oil recovery under water injection is estimated in the

- range of 34.9 to 52.4 % of the OOIP. Consequently a water injection scheme could yield additional oil recovery ranging from 7.52 to 19.83 MMSTB.
- Further properly controlled and documented laboratory data are urgently required before the feasibility of waterflood analysis as a secondary method can be firmly established in oil fields.
- When deciding whether or not to use waterflooding techniques reliable estimates of recoverable oil have to be made in a comprehensive engineering evaluation in which over all reservoir charac-

	Ţa	ble 7	
Summary	of wa	ter flood	analysis

Method		water overy	Add. recovery due to water flood	
	%	MMSTB	%	MMSTB
Buckley-Leverett	43.25	30.40	19.05	13.39
Dykstra-Parsons	34.90	24.70	10.70	7.52
Stiles	52,45	35.87	28.25	19,86
Crawford				

Notes: Current Recovery (Field Data) = 17 % or 12 MMSTB

teristics are considered in the light of current and anticipated economic factors.

4. A more sophisticated way to predict the water flood perfomance would be a reservoir simulation study which would take into account all factors, such as rate of production, rate of injection, structural position of wells, lateral upward encroachment, shape of the field, etc.

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Symbols

Boi = Initial Oil Volume Factor
Bo = Current Oil Volume Factor
ER = Fractional Oil Recovery

fw = Fractional Flow of Water

fw' = Fractional Flow as a function of change ign the flood front at breakthrough

Kj = Permeabbility of 84 % probbability

 \overline{K} = Average Permeability, md

K50 = Median permeability with 50 % of the permeability being greater or equal to it, md

K84.1 = Permeability with 84.1 % of the permeability being greater or equal to it, md

Kro = Relative Permeability to Oil
Krw = Relative Permeability to Water

M = Mobility Ratio

Oi = Cumulative Injected Water

RF = Recovery Factor

R = Maximum Waterflood Recovery

R = Recovery Factor

Sw = Water Saturation, % PV

 \overline{Sw} = Average Water Saturation, % PV \overline{Swc} = Connate Water Saturation, % PV

Soi = Initial Oil Saturation, % PV Sor = Residual Oil Saturation, % PV

V = Permeabbility Variation

WOR = Water-Oil Ratio

WC = Water Cut, %

w = Viscocity of Water, cp